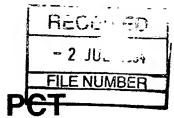
PATENT COOPERATION TREATY



From the INTERNATIONAL SEARCHING AUTHORITY

	1 0 1					
To: FORRESTER KETLEY & CO Forrester House	NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL SEARCH REPORT AND THE WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY, OR THE DECLARATION					
52 Bounds Green Road London N11 2EY	SEARCHING AUTHORITY, OF THE DECEMBRION					
UNITED KINGDOM						
	(PCT Rule 44.1)					
	Date of mailing (day/month/year) 02/07/2004					
Applicant's or agent's file reference	,					
I17500WO-LDH/mf	FOR FURTHER ACTION See paragraphs 1 and 4 below					
International application No.	International filing date					
PCT/GB2004/001295	(day/month/year) 25/03/2004					
Applicant						
MINEBEA CO. LTD.						
The applicant is hereby notified that the international search Authority have been established and are transmitted herew	n report and the written opinion of the International Searching ith.					
Filing of amendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the clair When? The time limit for filing such amendments is no						
When? The time limit for filing such amendments is normally 2 months from the date of transmittal of the International Search Report; however, for more details, see the notes on the accompanying sheet.						
Where? Directly to the International Bureau of WIPO, 34 chemin des Colombettes 1211 Geneva 20, Switzerland, Fascimile No.: (41–22) 740.14.35						
For more detailed instructions, see the notes on the according						
2. The applicant is hereby notified that no international search report will be established and that the declaration under Article 17(2)(a) to that effect and the written opinion of the International Searching Authority are transmitted herewith.						
3. With regard to the protest against payment of (an) additi						
the protest together with the decision thereon has been applicant's request to forward the texts of both the pro-	en transmitted to the International Bureau together with the test and the decision thereon to the designated Offices.					
no decision has been made yet on the protest; the ap	plicant will be notified as soon as a decision is made.					
4. Reminders						
Shorty after the expiration of 18 months from the priority date, the international application will be published by the International Bureau. If the applicant wishes to avoid or postpone publication, a notice of withdrawal of the international application, or of the priority claim, must reach the International Bureau as provided in Rules 90 bis.1 and 90 bis.3, respectively, before the completion of the technical preparations for international publication.						
International Bureau. The International Bureau will send a copy of international preliminary examination report has been or is to be	The applicant may submit comments on an informal basis on the written opinion of the International Searching Authority to the International Bureau. The International Bureau will send a copy of such comments to all designated Offices unless an international preliminary examination report has been or is to be established. These comments would also be made available to the public but not before the expiration of 30 months from the priority date.					
examination must be filed if the applicant wishes to postpone the date (in some Offices even later); otherwise, the applicant must,	Within 19 months from the priority date, but only in respect of some designated Offices, a demand for international preliminary examination must be filed if the applicant wishes to postpone the entry into the national phase until 30 months from the priority date (in some Offices even later); otherwise, the applicant must, within 20 months from the priority date, perform the prescribed acts for entry into the national phase before those designated Offices.					
In respect of other designated Offices, the time limit of 30 month	s (or later) will apply even if no demand is filed within 19					

Name and mailing address of the International Searching Authority

months.

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016

Guide, Volume II, National Chapters and the WIPO Internet site.

Authorized officer

See the Annex to Form PCT/IB/301 and, for details about the applicable time limits, Office by Office, see the PCT Applicant's

Bernard Cornéglio

NOTES TO FORM PCT/ISA/220

These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international plutication. Furthermore, it should be emphasized that provisional protection is available in some States only.

What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been its filed, see below.

How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a reptacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

What documents must/may accompany the amendments?

Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

NOTES TO FORM PCT/ISA/220 (continued)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some claims there are 51]:
 "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers;
 claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- (Where originally there were 15 claims and after amendment of all claims there are 11): "Claims 1 to 15 replaced by amended claims 1 to 11."
- (Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims):
 Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added. or
 Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged.
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

"Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended, it must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide.

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER ACTION a	see Form PCT/ISA/220 s well as, where applicable, item 5 below.				
I17500WO-LDH/mf International application No.	International filing date (day/month/yea	(Earliest) Priority Date (day/month/year)				
PCT/GB2004/001295	25/03/2004	31/03/2003				
Applicant MINEBEA CO. LTD.						
according to Article 18. A copy is being tr This International Search Report consists	ansmitted to the International Bureau. of a total of sheets.	g Authority and is transmitted to the applicant				
X It is also accompanied by	a copy of each prior art document cited in	n tills report.				
language in which it was filed, un The international	less otherwise indicated under this item. search was carried out on the basis of a t	ne basis of the international application in the translation of the international application furnished to				
this Authority (Ru						
b. With regard to any nucle	otide and/or amino acid sequence disci	losed in the international application, see Box No. I.				
2. Certain claims were fou	ind unsearchable (See Box II).					
3. Unity of invention is lac	king (see Box III).					
4. With regard to the title,						
l —	ubmitted by the applicant.					
the text has been established by this Authority to read as follows:						
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
5. With regard to the abstract,						
the text is approved as su	ibmitted by the applicant.					
		uthority as it appears in Box No. IV. The applicant search report, submit comments to this Authority.				
6. With regards to the drawings,						
a. the figure of the drawings to be published with the abstract is Figure No. 2						
X as suggested by the applicant.						
as selected by th	is Authority, because the applicant failed t	to suggest a figure.				
as selected by th	is Authority, because this figure better cha	aracterizes the invention.				
b. none of the figures is to b	e published with the abstract.					

International application No.

INTERNATIONAL SEARCH REPORT

PCT/GB2004/001295

Box No. IV Text of the abstract (Continuation of	of item 5	of the	first shee	ŧ١
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A spherical bearing arrangement(1) having a bearing housing(3) and a ball(4) located therein, the bearing housing(3) having an outer housing(5), an inner housing(6) and an annular elastomeric portion(7) sandwiched between the housings(5,6) and a method of making the same comprising the steps of: swaging an inner housing(6) onto a ball(4); providing an annular elastomeric portion(7) around an outer surface of the inner housing(6); and swaging an outer housing(5) onto the elastomeric portion(7).

INTERNATIONAL SEARCH REPORT

International Application No PCT/GB2004/001295

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 F16C11/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{lll} \mbox{Minimum documentation searched (classification system followed by classification symbols)} \\ \mbox{IPC 7} & \mbox{F16L} & \mbox{F16C} & \mbox{B60G} & \mbox{B62D} & \mbox{F16F} \\ \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category •	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
X	EP 0 781 932 A (MINEBEA KK) 2 July 1997 (1997-07-02)	1-8,13, 14		
Α	column 2, line 42 -column 5, line 59; figures 4,10	9		
X	US 5 902 050 A (SOLOMON RANDALL L ET AL) 11 May 1999 (1999-05-11) column 2, line 11 -column 3, line 12; figure 2B	1,2,7,8, 13,14		
X	US 3 243 239 A (HACKMAN KENNETH V) 29 March 1966 (1966-03-29) column 1, line 69 -column 2, line 67; figures 3,5	1,2,5-7, 13,14		
	-/			

Further documents are listed in the continuation of box C.	γ Patent family members are listed in annex.
Special categories of cited documents: A document defining the general state of the art which is not considered to be of particular relevance E earlier document but published on or after the international filing date L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O document referring to an oral disclosure, use, exhibition or other means P document published prior to the international filing date but later than the priority date claimed	 'T' later document published after the international filing date or priorily date and not in conflict with the application but cited to understand the principle or theory underlying the invention 'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone 'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. '&' document member of the same patent family
Date of the actual completion of the international search 17 June 2004	Date of mailing of the international search report 02/07/2004
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Axelsson, T

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB2004/001295

	Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT				
tegory °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.			
	US 5 033 722 A (LAMMERS BRYAN G) 23 July 1991 (1991-07-23) column 3, line 24 -column 4, line 51; figure 1	1,2,8,13,14			

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/GB2004/001295

Patent document cited in search report				Patent family member(s)		
EP 0781932	Α	02-07-1997	JP EP	9177778 A 0781932 A1	11-07-1997 02-07-1997	
US 5902050	A	11-05-1999	CA EP WO	2256419 A1 0901580 A1 9745650 A1	04-12-1997 17-03-1999 04-12-1997	
US 3243239	Α	29-03-1966	NONE			
US 5033722	Α	23-07-1991	CA	2020471 A1	22-02-1991	

PATENT COOPERATION TREATY

INTERNATIONAL SEARCHING AUTHORITY						
То:	PCT					
see form PCT/ISA/220	WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (PCT Rule 43 <i>bis.</i> 1)					
	Date of mailing (dayinonthiyear) see form PCT/ISA/210 (second sheet)					
Applicant's or agent's file reference see form PCT/ISA/220	FOR FURTHER ACTION See paragraph 2 below					
International application No. Internat PCT/GB2004/001295 25.03.	tional filing date (day/month/year) Priority date (day/month/year) 2004 31.03.2003					
International Patent Classification (IPC) or both nation F16C11/06	nal classification and IPC					
Applicant MINEBEA CO. LTD.						
This opinion contains indications rela	ting to the following items:					
☑ Box No. I Basis of the opinion						
☑ Box No. II Priority						
Box No. III Non-establishment of o	pinion with regard to novelty, inventive step and industrial applicability					
☐ Box No. IV Lack of unity of invention	n					
	nder Rule 43 <i>bis</i> .1(a)(i) with regard to novelty, inventive step or industrial and explanations supporting such statement					
Box No. VI Certain documents cite						
☐ Box No. VII Certain defects in the international application						
	n the international application					
2. FURTHER ACTION						
If a demand for international preliminary examination is made, this opinion will usually be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA"). However, this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notifed the International Bureau under Rule 66.1 bis(b) that written opinions of this International Searching Authority will not be so considered.						
If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of three months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.						
For further options, see Form PCT/ISA/220.						
3. For further details, see notes to Form PC	T/ISA/220.					
Name and mailing address of the ISA	Authorized Officer					



WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

4. Additional comments:

International application No. PCT/GB2004/001295

_						
_	Box	No.	. I Basis of the opinion			
1.	. With regard to the language, this opinion has been established on the basis of the international application in the language in which it was field, unless otherwise indicated under this item.					
		lang	s opinion has been established on the basis of a translation from the original language into the following guage , which is the language of a translation furnished for the purposes of international search der Rules 12.3 and 23.1(b)).			
2.	With	reg essa	ard to any nucleotide and/or amino acid sequence disclosed in the international application and ary to the claimed invention, this opinion has been established on the basis of:			
	a. ty	pe c	of material:			
) a	a sequence listing			
] t	able(s) related to the sequence listing			
	b. fo	rma	t of material:			
) i	n written format			
) i	n computer readable form			
	c. time of filing/furnishing:					
) (contained in the international application as filed.			
) f	iled together with the international application in computer readable form.			
) f	urnished subsequently to this Authority for the purposes of search.			
3.		has cop	ddition, in the case that more than one version or copy of a sequence listing and/or table relating thereto been filed or furnished, the required statements that the information in the subsequent or additional ies is identical to that in the application as filed or does not go beyond the application as filed, as ropriate, were furnished.			

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/GB2004/001295

	Вох	No. II	Priority				
1.	The following document has not been furnished:						
		Ø	copy of the earlier	application	n whose p	riority has been claimed (Rule 43bis.1 and 66.7(a)).	
			translation of the e	earlier appl	ication who	ose priority has been claimed (Rule 43bis.1 and 66.7(b)).	
Consequently it has not been possible to consider the validity of the priority claim. This opinion has nevertheless been established on the assumption that the relevant date is the claimed priority date.							
2.	This opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid (Rules 43 <i>bis</i> .1 and 64.1). Thus for the purposes of this opinion, the international filing date indicated above is considered to be the relevant date.						
3.	Add	itional c	bservations, if nece	essary:			
		No. V ustrial a				bis.1(a)(i) with regard to novelty, inventive step or ns supporting such statement	
1.	Stat	ement					
	Nov	elty (N)		Yes:	Claims	9-12	
				No:	Claims	1-8,13,14	
	Inve	entive st	ep (IS)	Yes:	Claims	9-12	
				No:	Claims	1-8,13,14	
	Indu	ıstrial aı	pplicability (IA)	Yes:	Claims	1-14	
			, ,	No:	Claims		
2.	Cita	tions ar	nd explanations				
	see	separa	te sheet				

Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

- claims 2-4 (column 3, lines 41-45 and column 5, lines 44-52);
- claim 5 (embodiment 1, column 3, lines 11-15);
- claim 6 (Teflon is self lubricating);
- claim 7 (second embodiment, column 5, lines 53-54)
- claim 8 (column 3, lines 31-33)
- 4. The features of claim 9 is neither known from, nor rendered obvious by, the available prior art. The reasons are as follows:

The methods of manufacturing disclosed by document D1-D4 differs from the method claimed in claim 9, hence the subject-matter of claim 9 is new. No teaching is also not provided in the prior art which would prompt the skilled person to modify the closest prior art to arrive at something falling within the terms of claim 9, the subject-matter of claim 9 is considered to be inventive.

Re Item VIII

Certain observations on the international application

Claims 13 and 14 contain references to the description and the drawings. According to Rule 6.2(a) PCT, claims should not contain such references except where absolutely necessary, which is not the case here.

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

D1: EP-A-0 781 932

D2: US-A-5 902 050

D3: US-A-3 243 239

D4: US-A-5 033 722

- 2. The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claim 1 is not new in the sense of Article 33(2) PCT.
 - **2.1** The document **D1** discloses (the references in parentheses applying to this document):

a spherical bearing arrangement (fig.10) having a bearing housing and a ball (15) located therein, the bearing housing having an outer housing (2), an inner housing (11) and an annular elastomeric portion (5) sandwiched between the outer and inner housing, wherein the housing and the annular elastomeric portion surround the equator of the ball and the inner housing and the annular elastomeric portion are curved (column 2, lines 49-57 and column 5, lines 44-52) around the ball.

The subject-matter of claim 1 is therefore not new.

- 2.2 Also document D2-D4 disclose the subject-matter of current claim 1.
- 3. Dependent claims 2-8 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of novelty, the reasons being as follows:

Document D1 further discloses the subject-matter of: